



Development and Optimization of Transdermal System of Lisinopril dehydrate: Employing Permeation Enhancers

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Abstract

Lisinopril dihydrate (angiotensin converting enzyme inhibitor) is a lysine derivative of enalaprilat and does not require hydrolysis to exert pharmacological activity. It has an extensive hepatic first pass metabolism resulting in a bioavailability of 6-60%. To overcome the poor bioavailability of the drug, transdermal patches have been prepared. The present study also aims at optimization of the formulation by incorporating the penetration enhancers in different concentration and ratios. The patches were prepared employing hydroxy propyl methyl cellulose (HPMC) and polyvinyl alcohol (PVA) in a 1:1 ratio as polymeric matrix using glycerol as plasticizer in 6% concentration. Binary solvent system (water-methanol) in a ratio of 70:30 was taken for the study. The transdermal devices were fabricated on glass substrate using solvent casting technique. Dimethylsulfoxide (DMSO) and propylene glycol (PG) were added as the penetration enhancers individually and in blends in different concentrations and ratios. Various physico-chemical evaluation parameters were carried over prepared patches to ascertain their integrity and physical stability at normal and accelerated temperature conditions. Optimization of the penetration enhancer's concentration and ratio was done by performing *in vitro* diffusion rate studies using Keshary-Chein diffusion cell on Goatskin. The patch containing DMSO:PG in the ratio of 70:30, at 10% showed the best *in vitro* drug flux and possesses excellent physico-chemical properties at normal and accelerated temperature conditions. It could be concluded that all patches prepared increased the drug flux through skin but optimization of the formulation yields highest drug flux through patch containing DMSO and PG in 10 % concentration.

Keywords: Anti-hypertensive agent; Lisinopril dehydrate; Matrix dispersion; Penetration enhancers; Transdermal system.

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1. Introduction

Most of the chronic diseases have genetic, hereditary cause or lifestyle borne like hypertension, asthma, diabetes, addiction etc.

It is desirable, from the standpoint of pharmacodynamics to maintain the drug concentration in plasma within a therapeutic effective range for long periods [1]. However, even if the drug is well absorbed orally, it will run through entero-hepatic cycle. In some cases it will decrease the systemic availability of drug as it undergoes hepatic first pass metabolism. This effect will establish a significant difference between claimed (theoretical) and attained (practical) bioavailability of drug moiety [2]. To compensate the loss, massive dosing will make the product bulkier, process uneconomical and may cause toxicity in some cases.

Among conventional dosage forms, continuous i.v. infusion is the sole exception that will bypass the hepatic cycle and also releases the drug following zero order kinetics for long term, hence minimizes overdosing [3, 4]. Therefore, attention has been given to develop transdermal drug delivery system with the large surface area of skin as the site of application. The drug selected for present work is Lisinopril dihydrate, a lysine derivative of enalaprilat. The drug is used against chronic conditions like hypertension, diabetes nephropathy, and cardiac heart failure (CHF). Although half-life of the drug is 12 h, thus effective as single daily dose medication, but it severely suffers from average inter-subject bioavailability of 25% [5, 6]. Hence, transdermal delivery could be an alternative approach that will increase the bioavailability of drug and sustained the drug release for long periods. In order to overcome the barrier properties of skin, DMSO:PG combinations as penetration enhancers are employed in the formulation.

2. Materials and methods

2.1. Materials

Lisinopril dihydrate was a gift sample from Lupin Laboratories Ltd. Mandideep, Bhopal. DMSO, PG, HPMC and PVA were procured from CDH Fine Chemicals, Gwalior.

Methanol and glycerol were purchased from S.D. Fine Chemicals. VI-JOHN depilatory cream was used. All other chemicals and reagents involved in the study were of analytical grade. The locally purchased goatskin belongs to Jamna Pari species.

2.2. Fabrication of the transdermal patches of Lisinopril dehydrate

The hydroxy propyl methylcellulose (HPMC) and polyvinyl alcohol (PVA) were chosen for fabricating polymeric matrix into which drug has to be dispersed [7-9]. The best ratio was found to be 50:50 of HPMC and PVA. Glycerol was added as plasticizer to the formulation. It was found to be 6% with respect to the final volume of the solution (20 ml).

To 10 ml of the solvent system (water:methanol; 70: 30) was added and then the beaker was kept on magnetic stirrer at 500 rpm with the Teflon coated magnetic bead to dissolve the content. Ethanol was used as the co-solvent with water, which has demonstrated to increase penetration of variety of drugs through the skin barrier. As a result, a positive influence on the percutaneous delivery of drugs from topical dosage forms to facilitate the desired penetration rate of drug. At this stage of formulation the permeation enhancers selected were added individually or in blend into the mixture. Then Lisinopril dihydrate (39 mg), as decided to distribute 1 mg/cm² throughout the surface area of the patch was added in the mixture and finally the volume was made up with the help of solvent system to 20 ml.

The mixture was kept under constant stirring to obtain the homogenous and uniform solution of the formulation. Precautions were taken to prevent evaporation of the volatile components and formation of air bubbles. After uniform solution was obtained it was poured on a glass casting plate kept over a uniform horizontal surface to obtain uniformly thick film of 0.2 mm. The patches were dried

Table 1. Composition of Various Formulations of Matrix type Transdermal Patches of Lisinopril dihydrate

Code No.	HPMC: PVA:: 1:1 (mg)	Permeation enhancers used (v/v) Ratio	Concentration(v/v)	Glycerol (ml) 6% v/v	Water:Methanol:: 70:30(ml)
Control	500:500	-	-	1.2	20
B1	500:500	DMSO	5%	1.2	20
B2	500:500	DMSO	10%	1.2	20
B3	500:500	DMSO	15%	1.2	20
B4	500:500	PG	5%	1.2	20
B5	500:500	PG	10%	1.2	20
B6	500:500	PG	15%	1.2	20
B7	500:500	DMSO: PG :: 70:30	5%	1.2	20
B8	500:500	DMSO: PG :: 70:30	10%	1.2	20
B9	500:500	DMSO: PG :: 70:30	15%	1.2	20
B10	500:500	DMSO: PG :: 30:70	5%	1.2	20
B11	500:500	DMSO: PG :: 30:70	10%	1.2	20
B12	500:500	DMSO: PG :: 30:70	15%	1.2	20
B13	500:500	DMSO: PG :: 50:50	5%	1.2	20
B14	500:500	DMSO: PG :: 50:50	10%	1.2	20
B15	500:500	DMSO: PG :: 50:50	15%	1.2	20

*Each transdermal film contains 39mg of Lisinopril dihydrate

at normal room temperature conditions of $30\pm 3^{\circ}\text{C}$ for the period of 2-3 days (Table 1).

2.3. Evaluation of the transdermal patches

2.3.1. Physical appearance, weight and thickness

The weight, thickness and physical consistency of the films were observed immediately after formulation. On achieving the desired characteristics of the film, the same was also subjected for storage for one month at normal room temperature conditions. This was done to determine the effect of storage conditions on the physical nature of the prepared films.

2.3.2. Tensile strength

Tensile strength was measured in kg/cm^2 by enacting the weight onto the specified area of film till it breaks. This was done to find out the flexibility/ elasticity of the patch/film may be encountered at the time of transportation and storage. This test was carried out at CIPET (Central Institute of Plastic Engineering and Technology), a central government undertaking institute (Table 2)[10].

2.3.3. Folding endurance

The folding endurance (FE) would be defined as the number of folds required to break any polymeric film [11]. The folds on the patch/film have to be made at the same point, till it breaks. It was measured manually by cutting a strip of patch of uniform size (4 x 3 cm) and repeatedly folded at the same place till it broke. The number of folds a film/patch can sustain will dictate its Folding endurance (Table 2)[11].

2.3.4. Percent elongation

It would be defined as the ratio of the length of film/patch in normal position to stress condition [12]. Here, stress conditions would be stated as stretching the film/patch to the point till it breaks down and measuring the largest length of the intact patch before breaking. This was also performed at CIPET (Central Institute of Plastic Engineering and Technology), a central government undertaking institute (Table 2).

2.3.5. Water vapor transmission

The film was fixed over the edge of the glass vial containing 3 gm of fused calcium chloride as the desiccant by using an adhesive. Then the vial was placed in a desiccators containing saturated solution of potassium

Table 2. Physical Characterizations of the Transdermal Patches of Lisinopril. dihydrate

Code No.	Tensile Strength (Kg/cm ²)	Folding Endurance	% Elongation	Water vapor permeability (mg/cm ² /h)	% moisture loss (%)	%moisture absorption (%)
B1	2.029	> 150	70.4	405	0.531	4.161
B2	2.311	> 150	76.3	417	0.544	4.41
B3	2.601	> 150	81.6	431	0.571	4.656
B4	1.913	> 150	38	562	0.681	5.612
B5	2.259	> 150	48.9	581	0.696	5.871
B6	2.417	> 150	63.2	592	0.712	5.994
B7	2.141	> 150	44.1	531	0.581	4.914
B8	2.299	> 150	49.7	547	0.597	5.107
B9	2.469	> 150	58.3	560	0.613	5.239
B10	2.015	> 150	37	519	0.577	4.9
B11	2.227	> 150	43.2	531	0.581	4.914
B12	2.381	> 150	51.5	541	0.59	5.017
B13	2.171	> 150	60.5	554	0.615	5.247
B14	2.35	> 150	64.1	571	0.641	5.515
B15	2.576	> 150	70.3	584	0.689	5.813

chloride. The vial was taken out periodically and weighed for a period of 72 h. The experiment was performed in triplicate and the average values were reported (Table 2).

2.3.6. Percent moisture absorption

The moisture absorption studies of various films were carried out at 63% relative humidity. The film of known thickness was fixed over the edge of the glass vial containing 3 gm of fused calcium chloride as desiccant by using an adhesive. Then the vial was weighed and placed in a desiccators maintained at the 63% and relative humidity. The vial was taken out periodically and weighed for a period of 72 h. The experiment was performed in triplicate and the average values were reported (Table 2)[13].

2.3.7. Percent moisture loss

The film of known thickness was fixed over the edge of the glass vial using an adhesive. Then the vial was weighed and kept in desiccators containing 10 gm of calcium chloride as desiccant. The vial was taken out periodically and weighed for a period of 72 h and the values were calculated and reported (Table 2)[14].

2.3.8. Accelerated temperature stability testing

The films were stored at different temperature conditions of 4, 25 and 40 °C to ascertain the effect of extreme temperature variation on the physical consistency and drug content of the transdermal patch. Thereafter, all the physicochemical tests were performed over them. The drug content studies were also carried over the stored transdermal films (Table 3).

2.3.9. *in vitro* permeation studies

After removal of epidermal hair from abdominal surface with scissor and depilatory cream, the adhesive fatty layer was carefully stripped off with scalpel. Then the skin was thoroughly washed with phosphate buffer saline and left overnight in PBS to recover from ill effects of depilatory cream, if found any. Prior to permeation studies the skin was equilibrated with receptor phase [15-21].

The transdermal films measuring 3x3 cm² area were placed over the skin in intimate contact with stratum corneum. A sheet of aluminum foil was kept onto the surface of transdermal film, which acts as the backing membrane and as well as fix the film properly with the skin.

The receptor compartment was filled up with the solvent system (elution medium), to 30 ml, which was the ratio of distilled

Table 3. Effect of the Accelerated Temperature Conditions on Drug Content of Transdermal Patches of Lisinopril dihydrate

S. No.	Code No.	Drug content at 4°C	Drug content at 25°C	Drug content at 40°C
1	Control	0.99	0.99	0.98
2	B1	1.03	1.03	0.98
3	B2	1.01	1.02	1.02
4	B3	1	1	1
5	B4	1	1	0.98
6	B5	1.01	1.02	1.02
7	B6	0.99	0.99	0.99
8	B7	1.01	1	1.04
9	B8	1	0.99	0.98
10	B9	0.93	0.93	0.91
11	B10	1	1	0.97
12	B11	1.02	1	1.02
13	B12	1.05	1.03	1.03
14	B13	0.96	0.96	0.95
15	B14	0.98	0.98	0.96
16	B15	0.96	0.96	0.95

water:methanol (70:30) and was checked for any air-bubble present. The diffusion area available was 3.14 cm² (circular), and the cell was then kept on the magnetic stirrer at 37 °C for constant stirring throughout the study with the maintenance of sink conditions.

Aliquots from the receptor compartment of 1 ml were withdrawn periodically up to 24 h and after suitable dilution were analyzed spectrophotometrically at 560 nm against blank reagent within stability period of 60 min. [22].

Each formulation was carried out in triplicate. The cumulative amount of drug released /cm² was then plotted against time^{1/2} and the slope of the linear portion of the plot was estimated as steady state flux (µg/cm²/h) (Table 4).

3. Results and discussions

After performing all physico-chemical characterization tests of the patches, it could be conclude that the polymeric films formulated using DMSO and propylene glycol as permeation enhancers were excellent to retain and maintain drug content and promised to be an ideal formulation that could be develop as far as physico-chemical properties and stability studies are concerned. Among each category the best optimized results of *in vitro* drug flux were shown as follows (Tables

1-4):

- Among formulations containing DMSO individually, Patch No. B2 containing 10% of enhancer yields highest *in vitro* drug release through an excised goatskin of 53.83 % as cumulative percent release (C.P.R.).

- Among formulations containing PG individually, Patch No. B5 containing 10% of enhancer yields highest *in vitro* drug release through an excised goatskin of 61.03 % as cumulative percent release (C.P.R.).

- Among formulations containing a blend of DMSO:PG in the ratio of 70:30, Patch No. B8 containing 10% of enhancer yields highest *in vitro* drug release through an excised goatskin of 61.66 % as cumulative percent release (C.P.R.).

- Among formulations containing a blend of DMSO:PG in the ratio of 30:70, Patch No. B10 containing 5% of enhancer yields highest *in vitro* drug release through an excised goatskin of 61.00 % as cumulative percent release (C.P.R.).

- Among formulations containing a blend of DMSO:PG in the ratio of 50:50, Patch No. B14 containing 10% of enhancer yields highest *in vitro* drug release through an excised goatskin of 61.16 % as cumulative percent release (C.P.R.).

The *in vitro* release of the drug through polymeric patches/film shows formulation

Table 4. *In-vitro* Drug release parameters of various Transdermal Patches of Lisinopril dihydrate

Code No.	Average C. A. R.	C. P. R.	Regression analysis (r ²)	Permeability coefficient	Resistance 1/ P.C.	Steady state flux J _{ss} (mg/cm ² /h)±S.D.	Enhancement Ratio (ER)
Control	13.42±0.03	44.73	0.994	0.0318	31.35	0.0621±0.03	-
B1	14.62±0.03	48.73	0.9623	0.0347	28.81	0.0676±0.01	1.089
B2	15.68±0.03	52.26	0.9404	0.0383	26.1	0.0747±0.05	1.203
B3	16.15±0.03	53.83	0.8889	0.0372	26.88	0.0725±0.05	1.168
B4	16.21±0.03	54.03	0.9331	0.0384	26.04	0.075±0.02	1.208
B5	17.02±0.03	56.73	0.9448	0.0434	23.04	0.0846±0.04	1.364
B6	18.31±0.03	61.03	0.9529	0.0404	24.75	0.0787±0.05	1.268
B7	17.37±0.03	57.9	0.9349	0.0412	24.25	0.0804±0.01	1.294
B8	18.50±0.04	61.66	0.9468	0.0439	22.77	0.0856±0.01	1.378
B9	16.48±0.03	54.93	0.944	0.0391	25.56	0.0762±0.04	1.22
B10	18.30±0.03	61	0.9457	0.0434	23.04	0.0847±0.02	1.36
B11	17.68±0.04	58.93	0.9524	0.0419	23.86	0.0817±0.01	1.31
B12	15.10±0.05	50.33	0.9445	0.0358	27.93	0.0698±0.03	1.12
B13	16.03±0.03	53.43	0.9434	0.038	26.31	0.0742±0.03	1.19
B14	17.70±0.03	59	0.9552	0.0435	22.98	0.0849±0.01	1.36
B15	18.35±0.03	61.16	0.9543	0.042	23.79	0.0819±0.04	1.31

variation, may be due to: (1) inherent properties of the permeation enhancers such as surface tension, viscosity, volatility etc.; (2) formulation variables involved in the study like make-up volume of solvent, solubility and compatibility of various components; (3) other additional inherent properties of enhancers like humectants, plasticizer and co-solvent.

The above-mentioned results clearly showed difference in the optimized concentration of DMSO and PG. Patches containing DMSO and PG showed optimized concentration of 10% for the best drug flux through excised goatskin.

In individual study, DMSO proved to be better candidate in drug permeability enhancing ability through goatskin than PG, as evident in 10% concentration i.e., B2 and B5. But when they applied in combination containing higher proportion of DMSO, i.e., DMSO:PG (70:30), patch showed best *in vitro* drug release rate but that too in the optimized concentration of 10%. As the concentration of blend increases to 15% the drug release rate declines which clearly indicates the optimization factor of concentration to act thereon (Tables 1-4).

The PG being basically the additive like smoothing agent and plasticizer maintaining

the integrity of the patch, providing physical stability to the patch in optimized concentration and when combined with DMSO in higher proportion produces best *in vitro* drug release profile.

Therefore, although the permeation rate (flux) of drug has been improved through excised skin after employing penetration enhancers, even then the results suggest an optimized concentration of the enhancer for the formulation.

The results also indicate that structures of lipid bilayers in the stratum corneum were slightly disrupted by treatment with ethanol and water in the 30:70 v/v ratios. The increase in the permeability of drug may also be due to this effect. The binary solvent system might be effective as a vehicle to enhance the skin permeation by co-solvency factor.

The drug release from the patches follows Higuchi's kinetics and gives a linear relation between q (amount released) vs t^{1/2} (time). The cumulative amount of Lisinopril released and permeated per unit area (µg/cm²) were plotted against time (h), and slope of the linear portion of the plot was estimated as steady state flux ((µg/cm²/h).

4. Conclusion

At last, it is clearly, evident from the results

obtained that incorporation of the penetration enhancers had increased the drug flux through skin. The study also noticed the impact of solvent system over the drug permeation through bilayers of epidermis. All the patches were physico-chemically stable at normal and accelerated temperature conditions. The study has witnessed the optimization factor of permeation enhancers in terms of concentration and ratio, based on this further commercially viable formulation of the drug could be done.

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